

MG-350

ALUMINUM HORIZONTAL ROLLING WINDOW

DESIGN LOAD RATINGS FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN ON SHEETS 3 & 3.1.

APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE COMBINATIONS OF H.R./H.R. OR HORIZ. ROLLING WITH OTHER WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING F.B.C. APPROVED MULLIONS IN BETWEEN.

LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2023 (8TH EDITION)/2026 (9TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

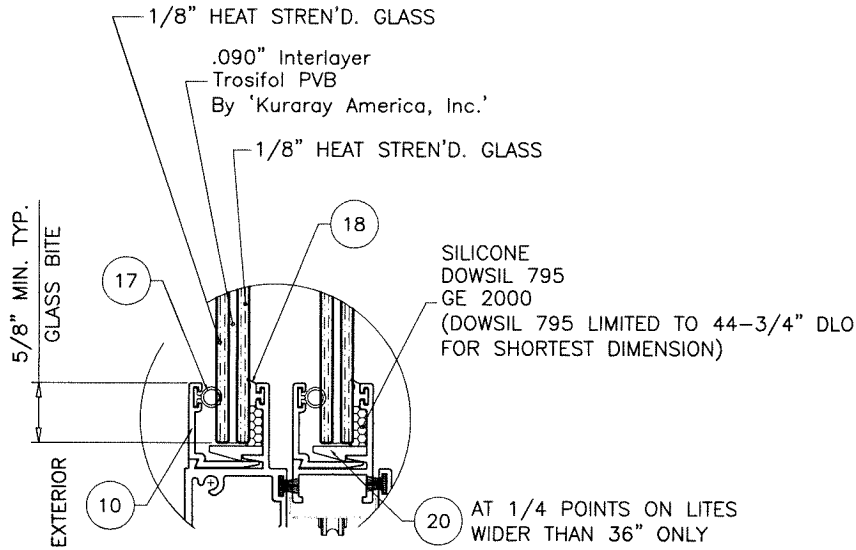
ALL SHIMS TO BE LOAD-BEARING, (HIGH DENSITY PLASTIC/COMPOSITE, METAL OR OTHER RIGID MATERIALS).

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2023/2026 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.



GLAZING DETAIL
5/16" OVERALL LAM. GLASS

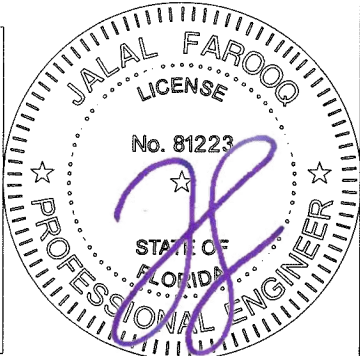
FASTENERS AND CONNECTORS (AS APPLICABLE) SHOWN IN THIS APPROVAL MAY NOT MEET CORROSION RESISTANCE REQUIREMENTS FOR COASTAL OR SALT WATER EXPOSURE ZONES. COMPLIANCE WITH THESE CONDITIONS TO BE CHECKED PER FBC 1711.

THESE WINDOWS ARE RATED FOR LARGE & SMALL MISSILE IMPACT. SHUTTERS ARE NOT REQUIRED.

Sealed: 10/9/2026

FL #41890

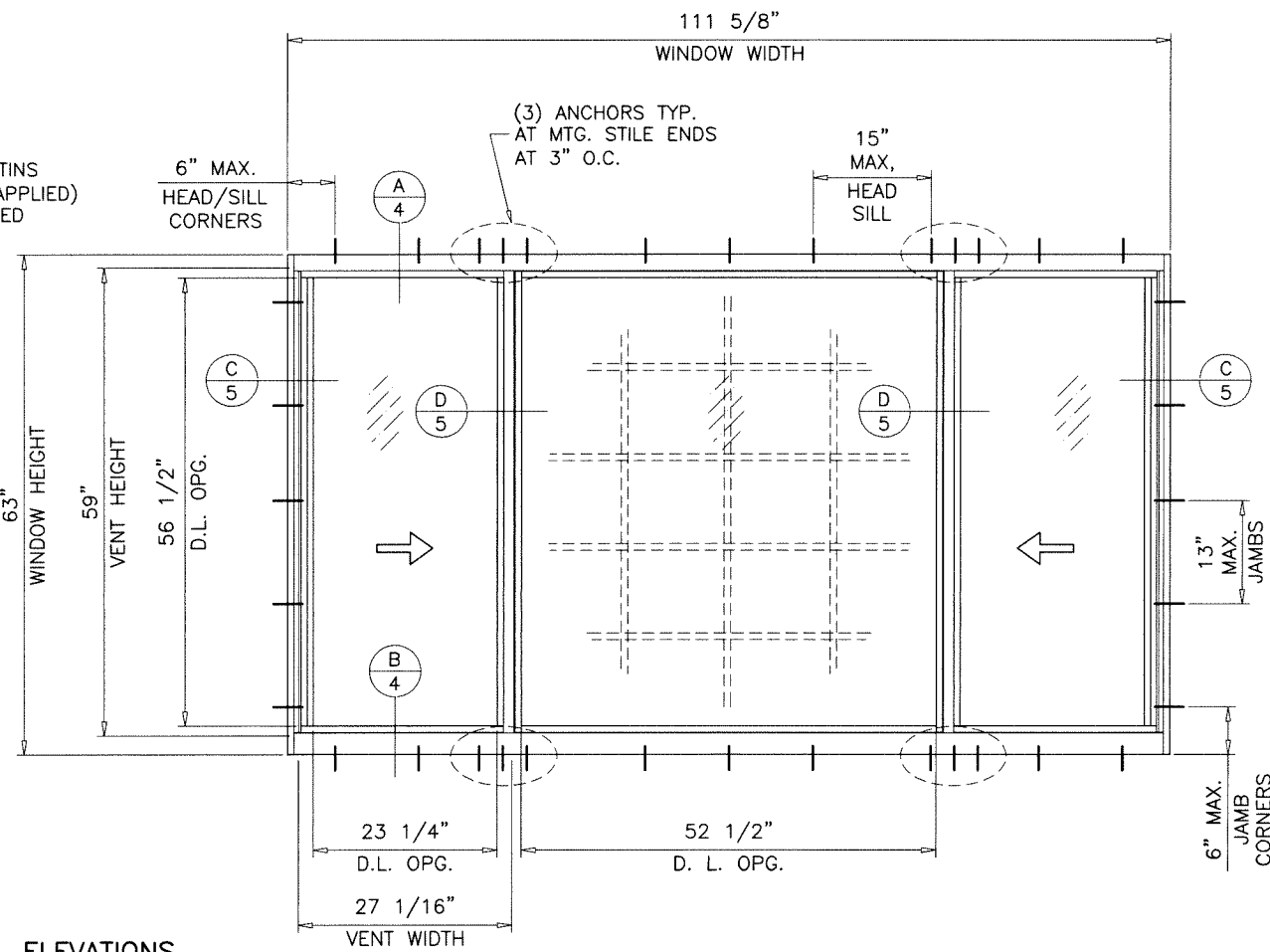
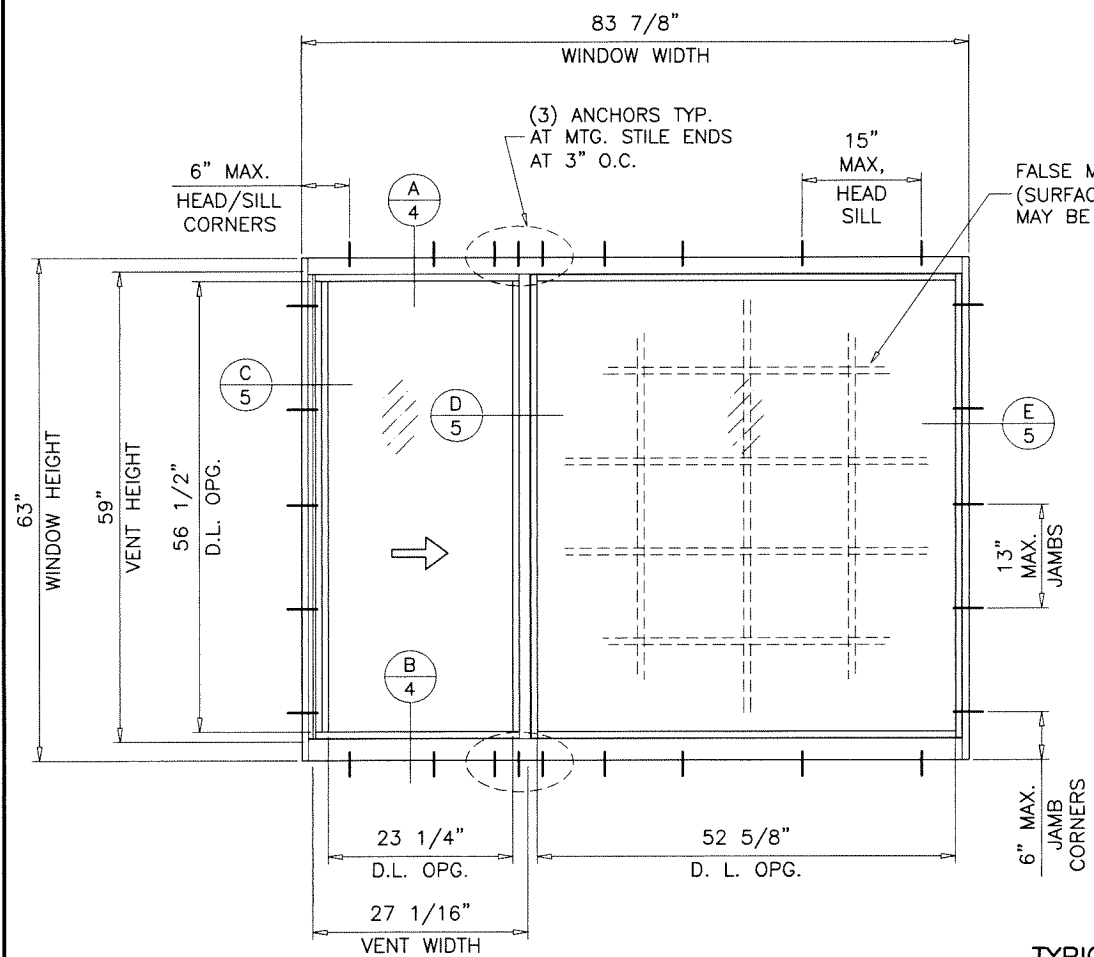
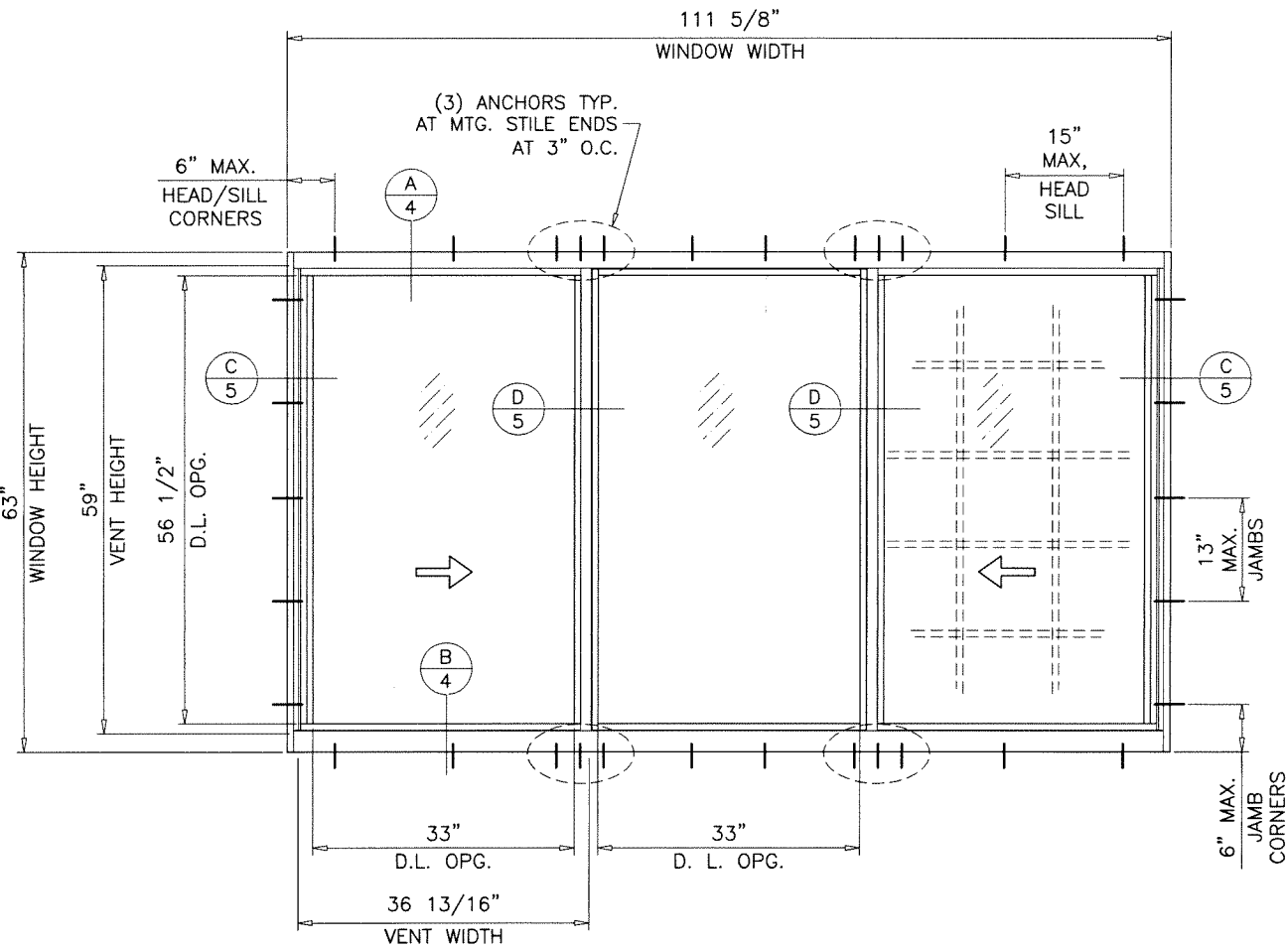
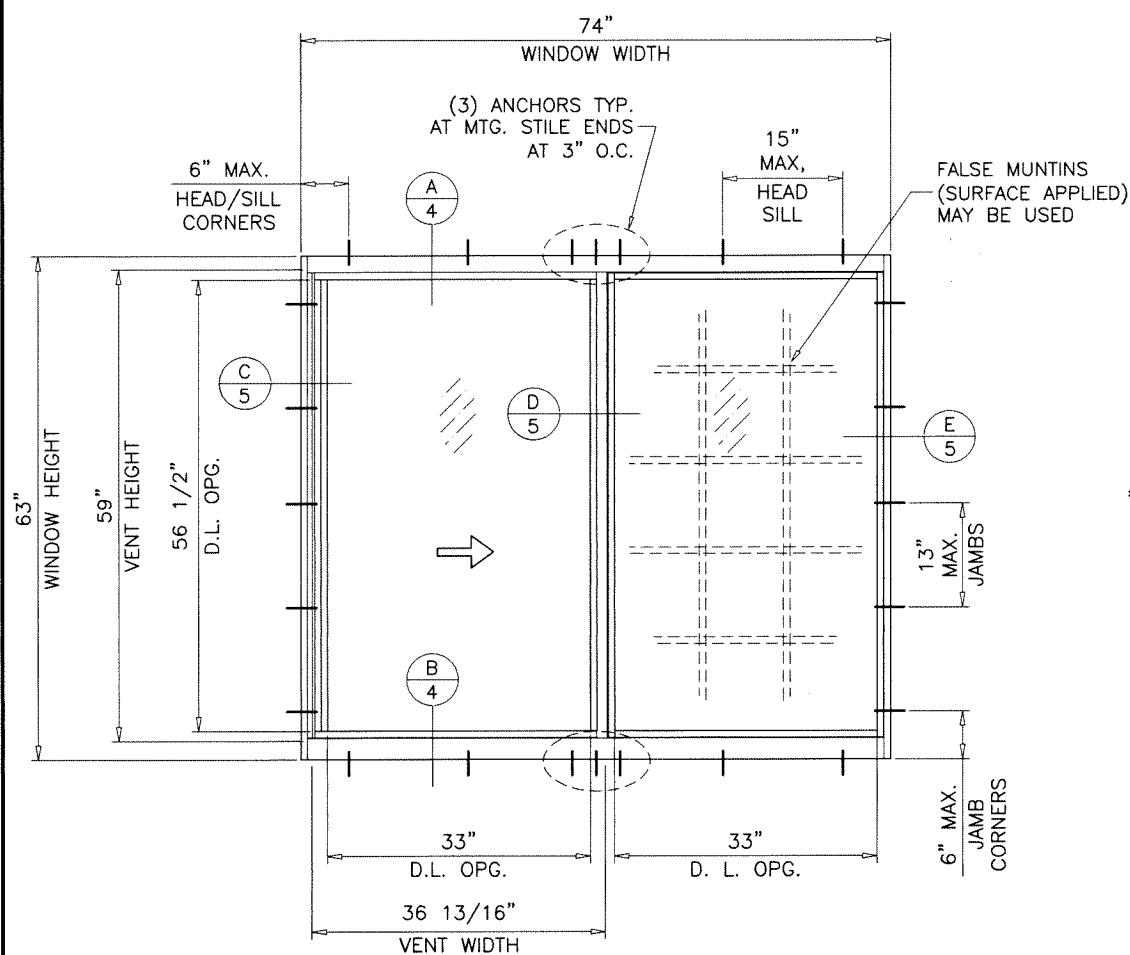
- A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
- B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
- C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
- D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100
WWW.AFCENG.COM
FBPE #3538

MG-350 ALUM HORIZ. ROLLING WDW. (L.M.I.)
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL. 33166
Tel. (305) 764-3963
www.mrglasswindows.com

revisions:		no	date	by	description
date: 01-06-23	A	07.18.23	updated to 2023 FBC		
	B	04.15.26	FLUSH FRAME ADAPTER ADDED		
	C	10.05.26	UPDATED TO 2026 FBC		
scale: 1/2"=1'-0"	dr. by: TARIQ	chk. by:			
drawing no.		23-01F			
sheet		1 of 7			



TYPICAL ELEVATIONS
TESTED UNITS

Sealed: 10/9/2026



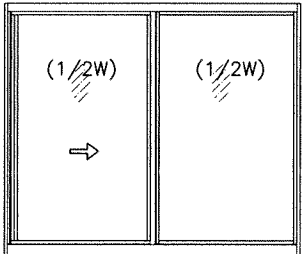
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01-06-23		01-06-23		01-06-23		01-06-23	
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sheet 2 of 7							

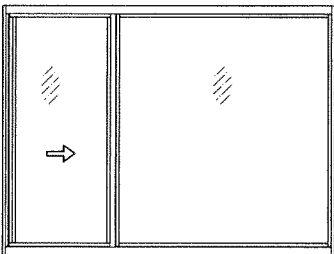
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WINDOW DIMS.		5/16" LAM. GLASS	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
26-1/2"	26"	65.0	65.0
37"		65.0	65.0
53-1/8"		65.0	65.0
74"		65.0	65.0
26-1/2"	38-3/8"	65.0	65.0
37"		65.0	65.0
53-1/8"		65.0	65.0
74"		65.0	65.0
26-1/2"	50-5/8"	65.0	65.0
37"		65.0	65.0
53-1/8"		65.0	65.0
74"		65.0	65.0
26-1/2"	56"	65.0	65.0
37"		65.0	65.0
53-1/8"		65.0	65.0
74"		65.0	65.0
26-1/2"	63"	65.0	65.0
37"		65.0	65.0
53-1/8"		65.0	65.0
36"	24"	65.0	65.0
48"		65.0	65.0
60"		65.0	65.0
72"		65.0	65.0
76"		65.0	65.0
36"	36"	65.0	65.0
48"		65.0	65.0
60"		65.0	65.0
72"		65.0	65.0
76"		65.0	65.0
78"		65.0	65.0
84"		65.0	65.0
90"		65.0	65.0
96"		65.0	65.0
36"	48"	65.0	65.0
48"		65.0	65.0
60"		65.0	65.0
72"		65.0	65.0
76"		65.0	65.0
78"		65.0	65.0
84"		65.0	65.0
90"		65.0	65.0
96"		65.0	65.0
36"	60"	65.0	65.0
48"		65.0	65.0
60"		65.0	65.0
72"		65.0	65.0
76"		65.0	65.0
74"	63"	65.0	65.0



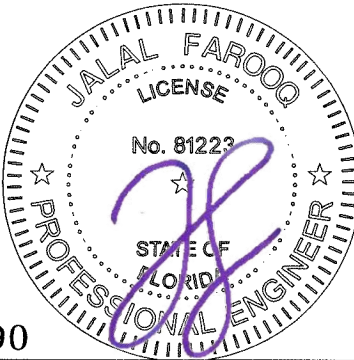
OPERATING VENTS TO BE 1/2 OF THE WINDOW WIDTH
'XO OR OX'

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-16 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

DESIGN LOAD CAPACITY – PSF (XO OR OX SIZES)			
WINDOW DIMS.		5/16" LAM. GLASS	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
26-1/2"	26"	65.0	65.0
37"		65.0	65.0
53-1/8"		65.0	65.0
74"		65.0	65.0
26-1/2"	38-3/8"	65.0	65.0
37"		65.0	65.0
53-1/8"		65.0	65.0
74"		65.0	65.0
26-1/2"	50-5/8"	65.0	65.0
37"		65.0	65.0
53-1/8"		65.0	65.0
74"		65.0	65.0
26-1/2"	56"	65.0	65.0
37"		65.0	65.0
53-1/8"		65.0	65.0
74"		65.0	65.0
26-1/2"	63"	65.0	65.0
37"		65.0	65.0
53-1/8"		65.0	65.0
48"	24"	65.0	65.0
60"		65.0	65.0
72"		65.0	65.0
78"		65.0	65.0
83-7/8"		65.0	65.0
48"	36"	65.0	65.0
60"		65.0	65.0
72"		65.0	65.0
78"		65.0	65.0
83-7/8"		65.0	65.0
90"		65.0	65.0
96"		65.0	65.0
102"		65.0	65.0
108"		65.0	65.0
48"	48"	65.0	65.0
60"		65.0	65.0
72"		65.0	65.0
78"		65.0	65.0
83-7/8"		65.0	65.0
90"		65.0	65.0
96"		65.0	65.0
102"		65.0	65.0
108"		65.0	65.0
48"	60"	65.0	65.0
60"		65.0	65.0
72"		65.0	65.0
78"		65.0	65.0
83-7/8"		65.0	65.0
83-7/8"	63"	65.0	65.0



OPERATING VENTS TO BE 1/4 TO 1/3 OF THE WINDOW WIDTH
'XO OR OX'



FL #41890

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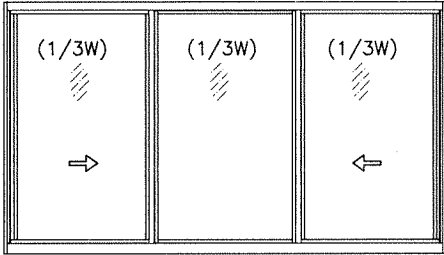
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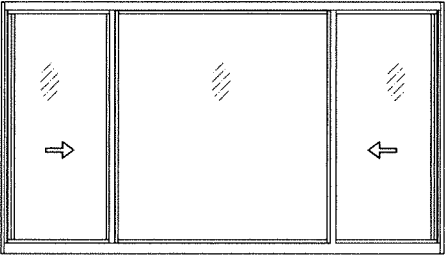
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23-01F
sheet 3 of 7

DESIGN LOAD CAPACITY - PSF (XOX SIZES)			
WINDOW DIMS.		5/16" LAM. GLASS	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
74"	26"	65.0	65.0
106-1/4"		65.0	65.0
111"		65.0	65.0
74"	38-3/8"	65.0	65.0
106-1/4"		65.0	65.0
111"		65.0	65.0
74"	50-5/8"	65.0	65.0
106-1/4"		65.0	65.0
111"		65.0	65.0
74"	56"	65.0	65.0
106-1/4"		65.0	65.0
111"		65.0	65.0
74"	63"	65.0	65.0
106-1/4"		65.0	65.0
111"		65.0	65.0
72"	24"	65.0	65.0
84"		65.0	65.0
96"		65.0	65.0
108"		65.0	65.0
72"	36"	65.0	65.0
84"		65.0	65.0
96"		65.0	65.0
108"		65.0	65.0
72"	48"	65.0	65.0
84"		65.0	65.0
96"		65.0	65.0
108"		65.0	65.0
114"		65.0	65.0
120"		65.0	65.0
126"		65.0	65.0
132"		65.0	65.0
72"	60"	65.0	65.0
84"		65.0	65.0
96"		65.0	65.0
108"		65.0	65.0
114"		65.0	65.0
111-5/8"	63"	65.0	65.0



OPERATING VENTS TO BE 1/3 OF THE WINDOW WIDTH
'XOX'

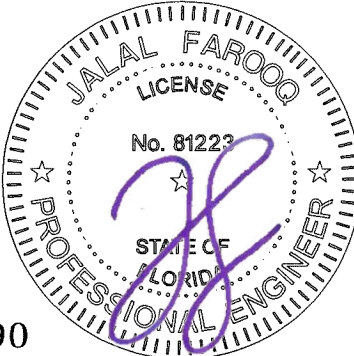
DESIGN LOAD CAPACITY - PSF (XOX SIZES)			
WINDOW DIMS.		5/16" LAM. GLASS	
WIDTH	HEIGHT	EXT.(+)	INT.(-)
74"	26"	65.0	65.0
106-1/4"		65.0	65.0
111"		65.0	65.0
74"	38-3/8"	65.0	65.0
106-1/4"		65.0	65.0
111"		65.0	65.0
74"	50-5/8"	65.0	65.0
106-1/4"		65.0	65.0
111"		65.0	65.0
74"	56"	65.0	65.0
106-1/4"		65.0	65.0
111"		65.0	65.0
74"	63"	65.0	65.0
106-1/4"		65.0	65.0
111"		65.0	65.0
72"	24"	65.0	65.0
84"		65.0	65.0
96"		65.0	65.0
108"		65.0	65.0
72"	36"	65.0	65.0
84"		65.0	65.0
96"		65.0	65.0
108"		65.0	65.0
72"	48"	65.0	65.0
84"		65.0	65.0
96"		65.0	65.0
108"		65.0	65.0
114"		65.0	65.0
120"		65.0	65.0
126"		65.0	65.0
132"		65.0	65.0
72"	60"	65.0	65.0
84"		65.0	65.0
96"		65.0	65.0
108"		65.0	65.0
114"		65.0	65.0
111-5/8"	63"	65.0	65.0



OPERATING VENTS TO BE 1/4 TO 1/3 OF THE WINDOW WIDTH
'XOX'

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-16 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

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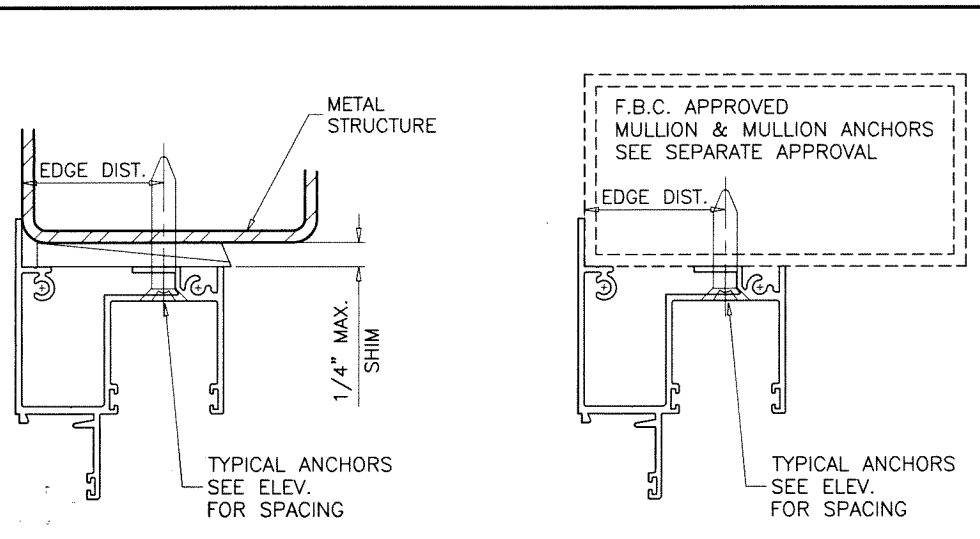
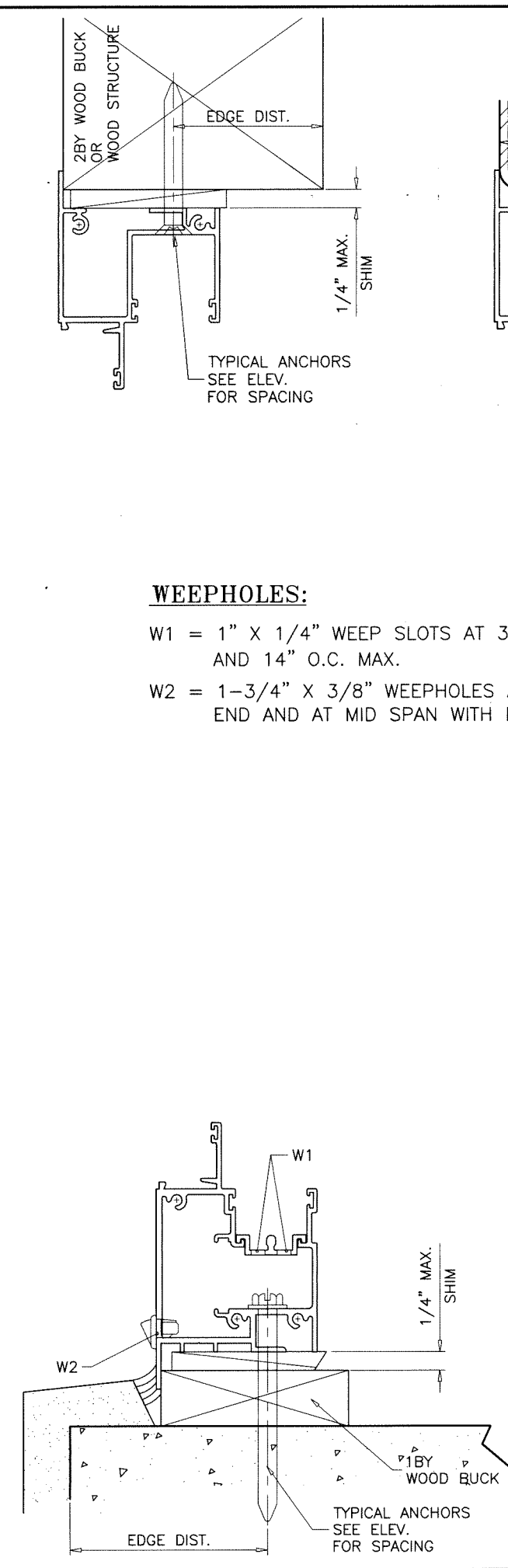
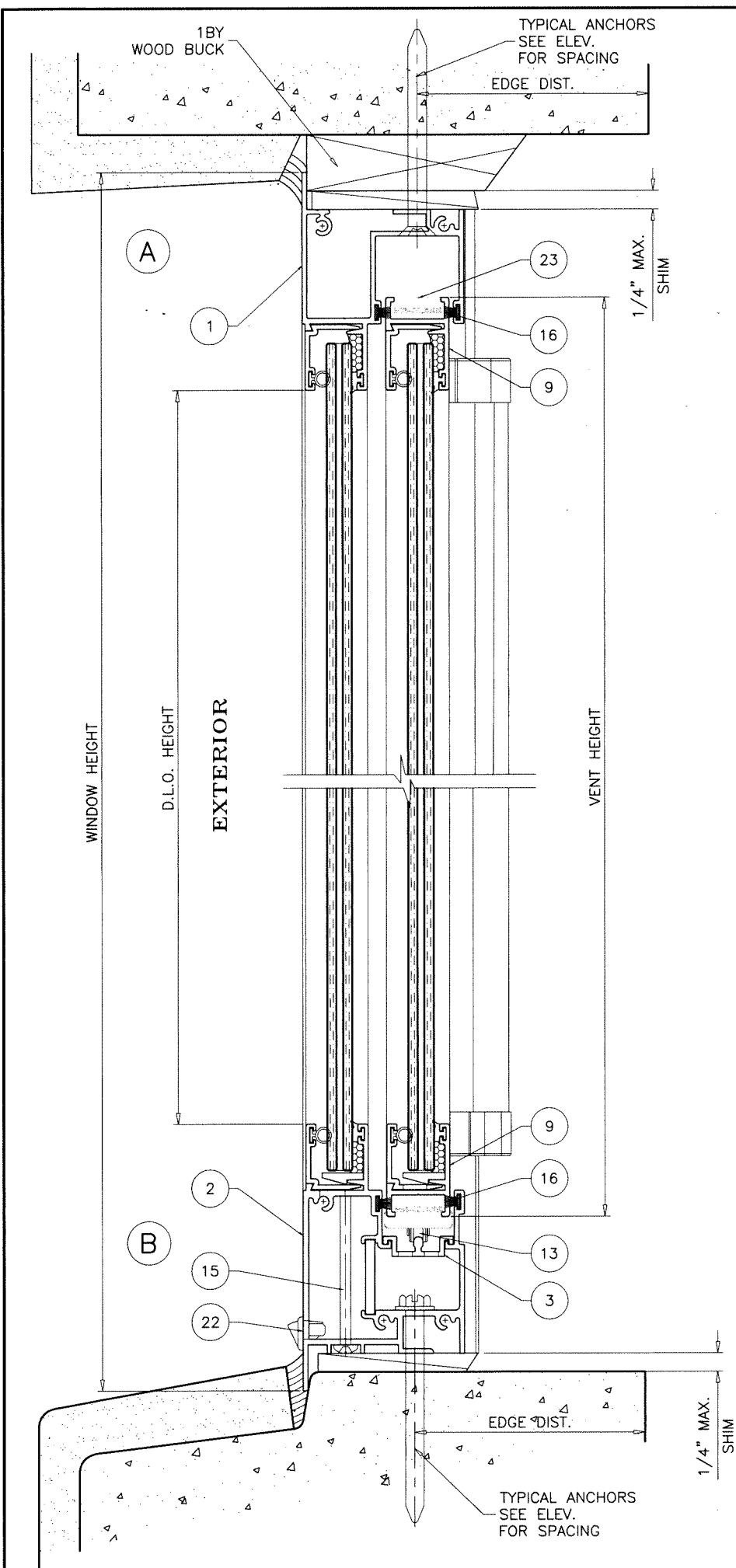
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dr. by: TARIQ
chk. by:

drawing no.
23-01F
sheet 3 of 7



WOOD BUCKS AND METAL STRUCTURE NOT BY 'MR-GLASS' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

WEEPHOLES:

- W1 = 1" X 1/4" WEEP SLOTS AT 3" FROM EACH END AND 14" O.C. MAX.
- W2 = 1-3/4" X 3/8" WEEPHOLES AT 5" FROM EACH END AND AT MID SPAN WITH PLASTIC BAFFLE

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

- 1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI) INTO 2BY WOOD BUCKS OR WOOD STRUCTURES 1-1/2" MIN. PENETRATION INTO WOOD (HEAD/SILL/JAMBS) THRU 1BY BUCKS INTO CONC. OR BLOCKS 1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS) 1-1/4" MIN. EMBED INTO BLOCKS (JAMBS) DIRECTLY INTO CONCRETE OR BLOCKS 1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS) 1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

- #14 SMS OR SELF-DRILLING SCREWS (GRADE 2 CRS) INTO F.B.C. APPROVED MULLIONS OR INTO METAL STRUCTURES (HEAD/SILL/JAMBS) (3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.) STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.) (STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

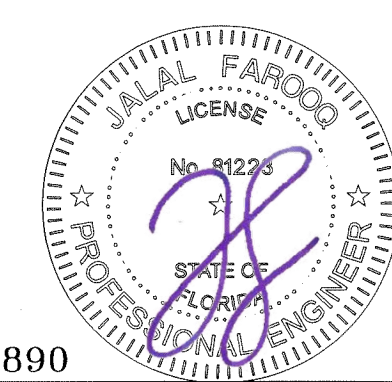
CRITICAL EDGE DISTANCE

- INTO CONCRETE AND BLOCKS = 2-1/2" MIN.
- INTO WOOD STRUCTURE = 1" MIN.
- INTO METAL STRUCTURE = 3/4" MIN.

- WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.
- CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.
- C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

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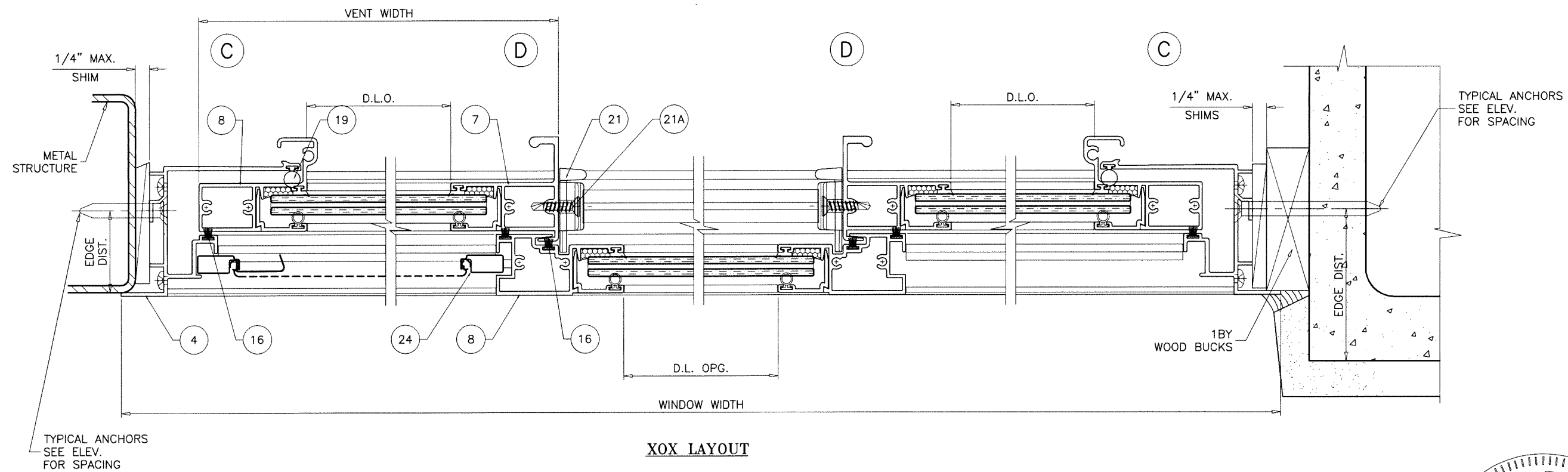
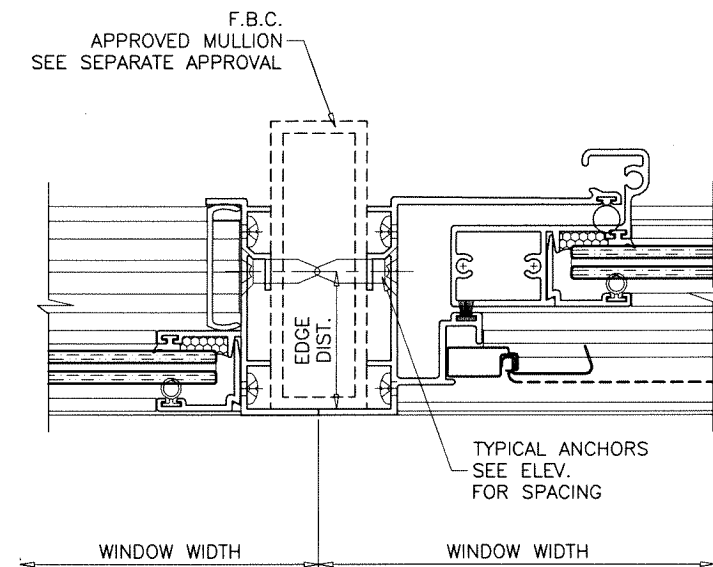
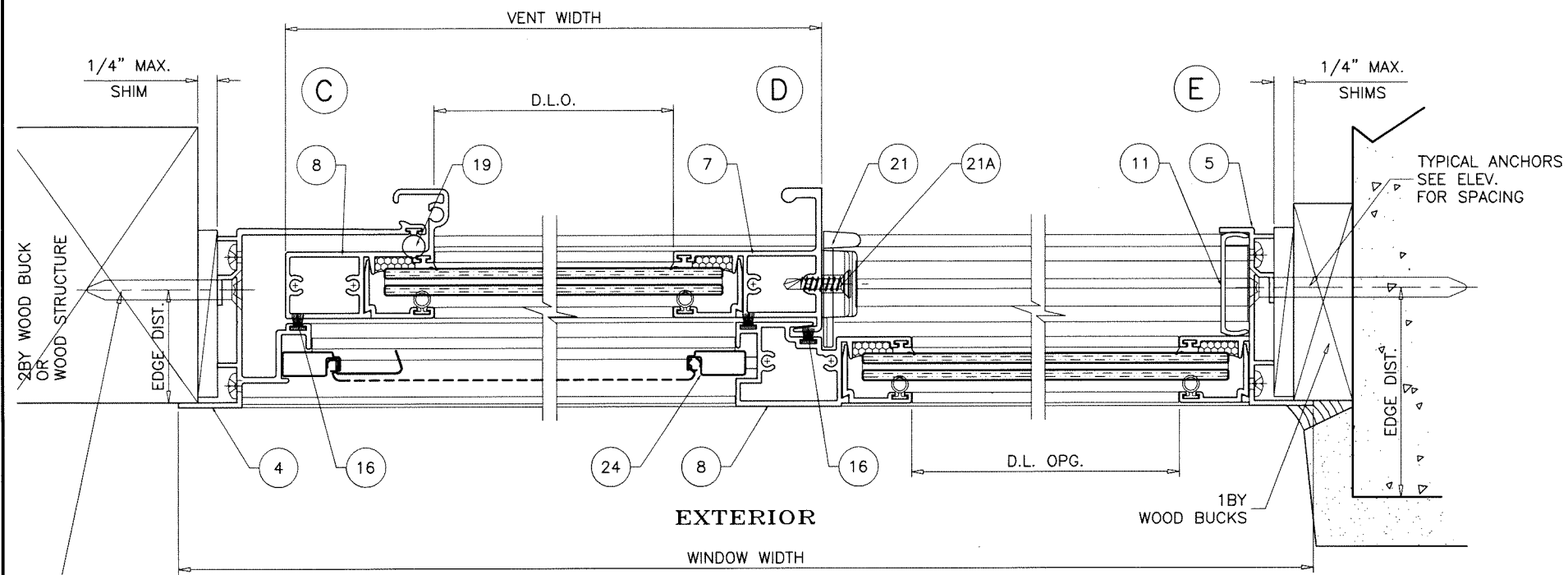
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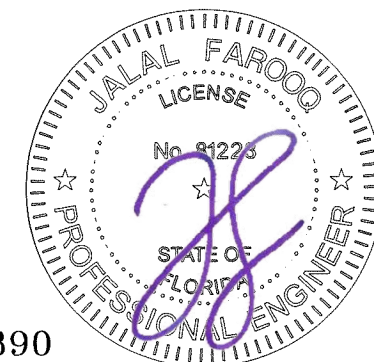
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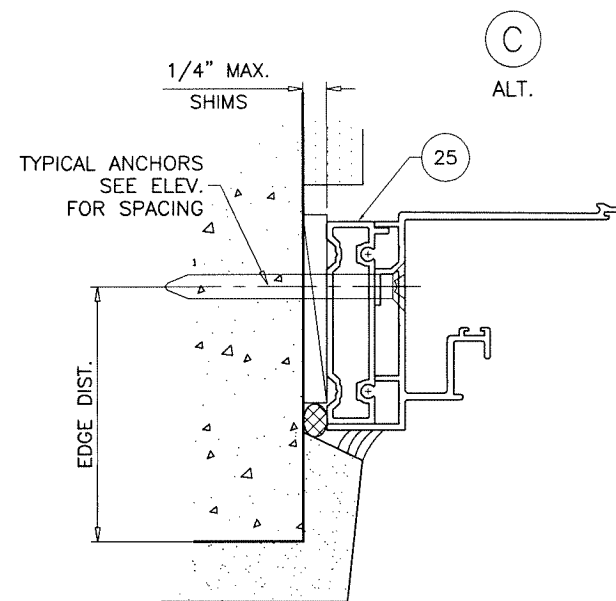
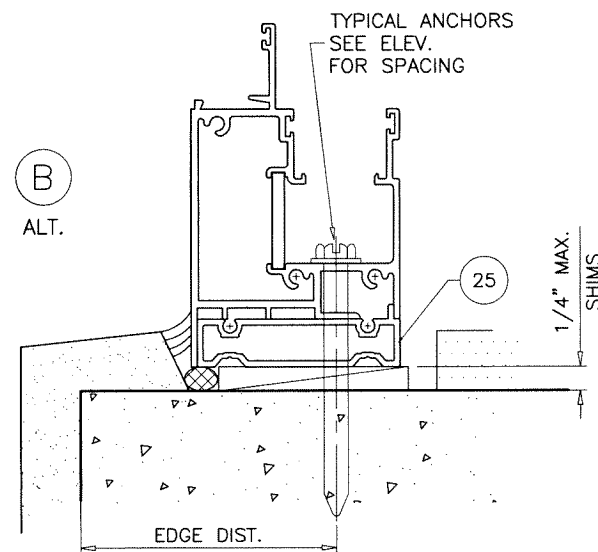
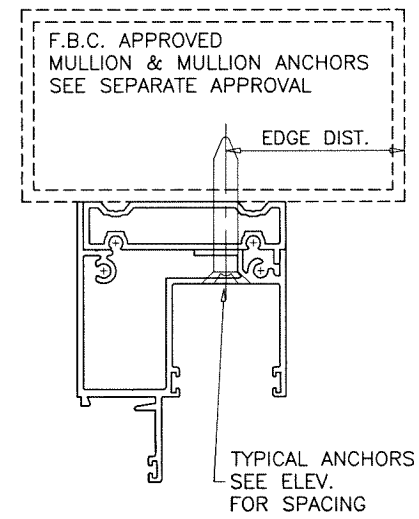
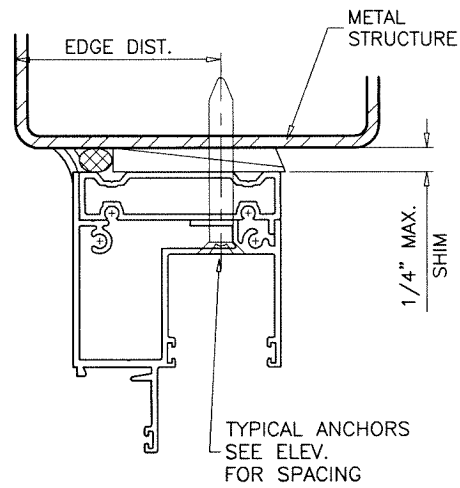
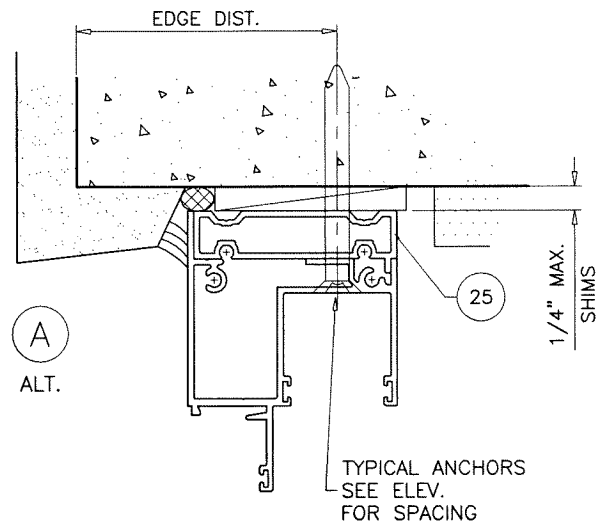
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chk. by:		

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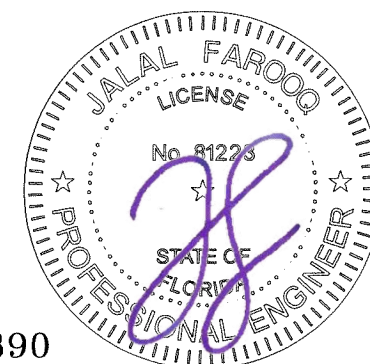
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INSTALLATION DETAILS WITH FLUSH FRAME ADAPTER
SEE SHEETS 4 & 5 FOR WINDOW DETAILS

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COMP-ANL 23-01F-MG

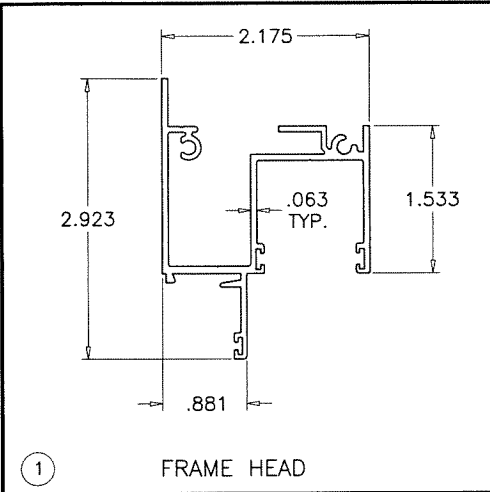
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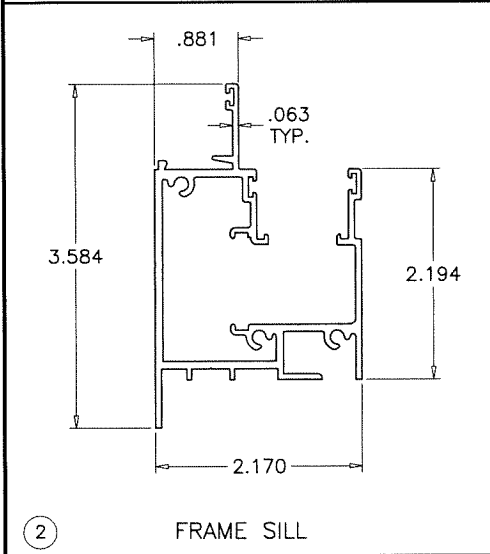
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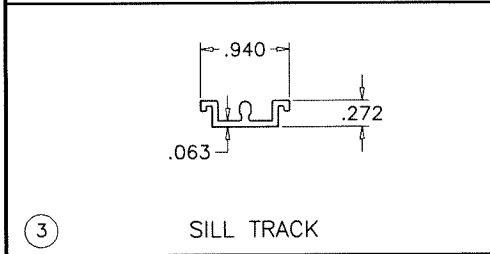
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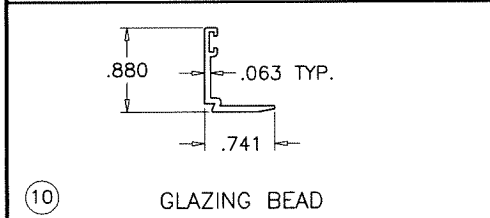
1 FRAME HEAD



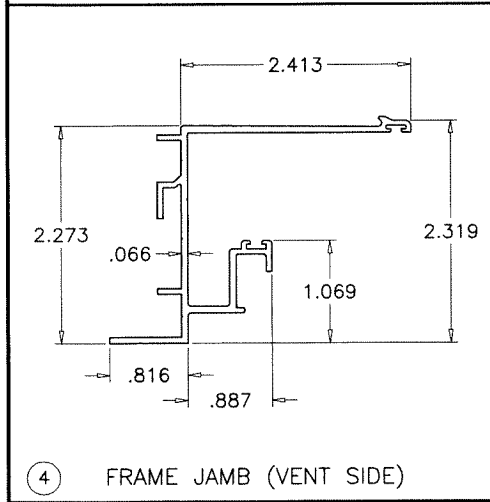
2 FRAME SILL



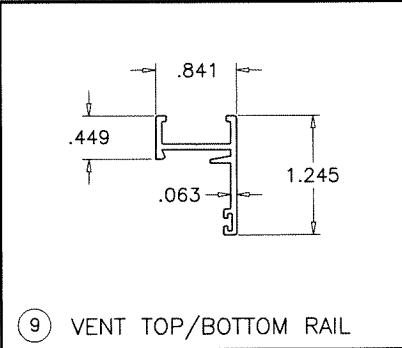
3 SILL TRACK



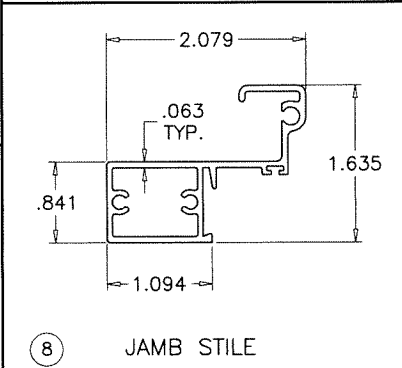
10 GLAZING BEAD



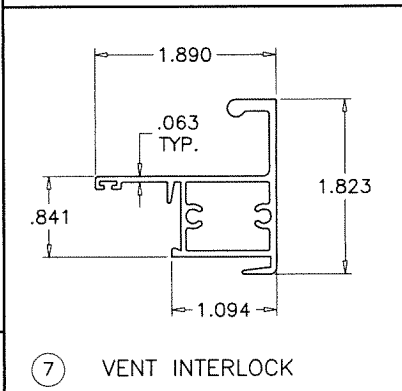
4 FRAME JAMB (VENT SIDE)



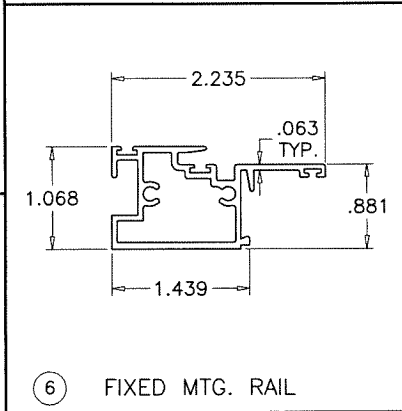
9 VENT TOP/BOTTOM RAIL



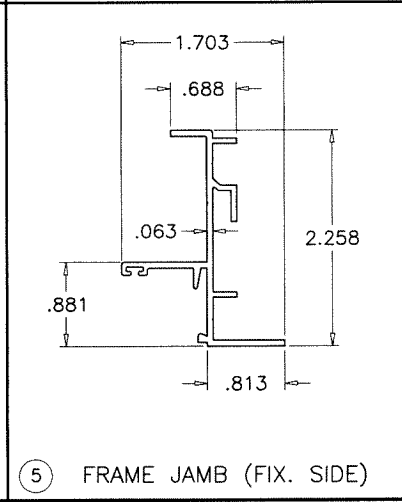
8 JAMB STILE



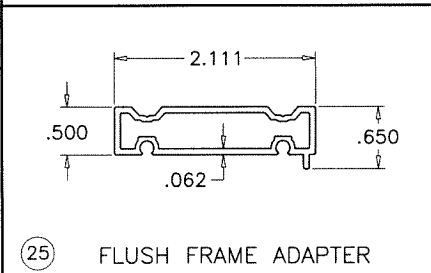
7 VENT INTERLOCK



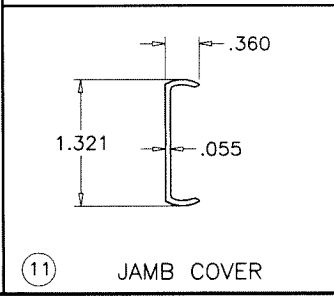
6 FIXED MTG. RAIL



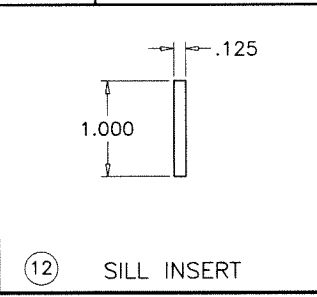
5 FRAME JAMB (FIX. SIDE)



25 FLUSH FRAME ADAPTER



11 JAMB COVER



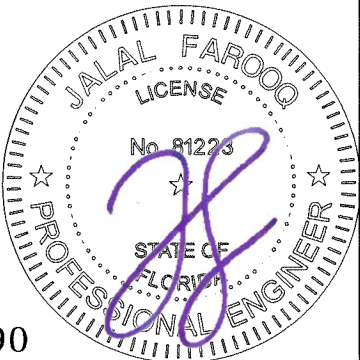
12 SILL INSERT

ITEM	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	E-352	1	FRAME HEAD	6063-T6	-
2	E-351	1	FRAME SILL	6063-T6	-
3	E-359	1	SILL TRACK INSERT	6063-T6	-
4	E-353	AS REQD.	FRAME JAMB (VENT SIDE)	6063-T6	-
5	E-354	AS REQD.	FRAME JAMB (FIX. SIDE)	6063-T6	-
6	E-355	1/ VENT	FIXED MTG. RAIL	6063-T6	-
7	E-357	1/ VENT	VENT INTERLOCK	6063-T6	-
8	E-358	1/ VENT	JAMB STILE	6063-T6	-
9	E-356	2/ VENT	TOP AND BOTTOM RAIL	6063-T6	-
10	E-361	AS REQD.	GLAZING BEAD	6063-T6	-
11	E-365	AS REQD.	JAMB COVER	6063-T5	-
12	A35-01	AS REQD.	SILL INSERT, 3" LONG	6063-T6	AT MTG. STILE LOCATION
13	M35-04	2/ VENT	ROLLER ASSEMBLY	BRASS	-
14	#8 X 1-1/2"	AS REQD.	FRAME/VENT ASSEMBLY SCREWS	ST. STEEL	PH SMS
15	#8 X 3"	2	FIX. RAIL SILL SCREWS (SILL END)	ST. STEEL	PH SMS
16	G35-01	AS REQD.	FIN SEAL W'STRIPPING (.19 X .187)	-	ULTRAFAB
17	G20-07	AS REQD.	EXTERIOR GLAZING GASKET	NEOPRENE	ULTRAFAB
18	G25-01	AS REQD.	INTERIOR GLAZING GASKET	NEOPRENE	CPI
19	G25-03	AS REQD.	JAMB W'STRIPPING	VINYL/FOAM	AMESBURY
20	G35-02	AS REQD.	SETTING BLOCKS, AT 1/4 POINTS	EPDM	DUROMETER 80±5 SHORE A
21	L2-01	2/ VENT	SWEEP LATCH, AT 9" FROM EACH END	ZAMAK	SULLIVAN & ASSOC.
21A	#8 X 1"	2/ LATCH	LATCH INST. SCREW	ST. STEEL	FH SMS
22	G2-01	2/ WDW.	HI-FLOW WEEPER	-	PREFERRED ENGINEERING PRODUCTS
23	M35-05	2/ VENT	VENT GUIDE	-	IDH
24	-	1/ VENT	5/16" BOX SCREEN	-	OPTIONAL
25	E-364	AS REQD.	FLUSH FRAME ADAPTER	6063-T6	-

SEALANTS:

ALL FRAME CORNERS, FIXED MEETING RAIL TRACK INSERT AT EACH END AND INSTALLATION SCREWS IN SILL SEALED WITH ALUMINUM COLORED SEALANT.

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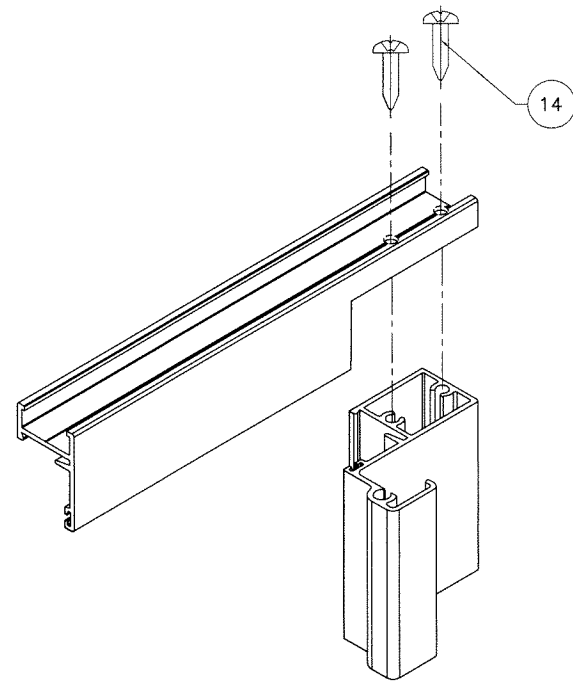


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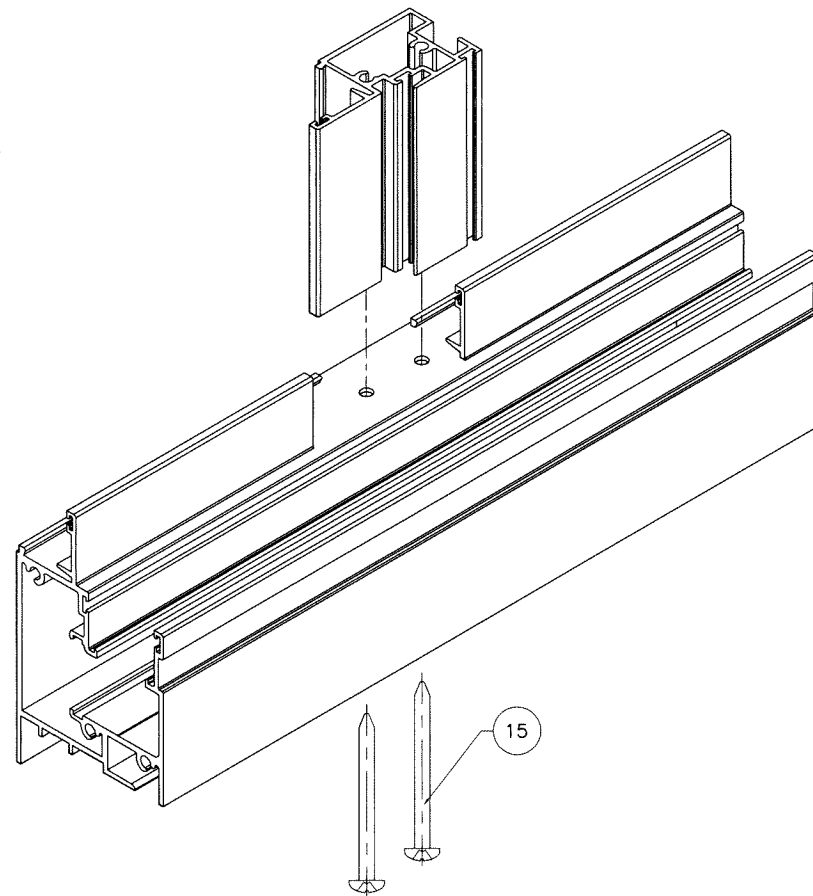
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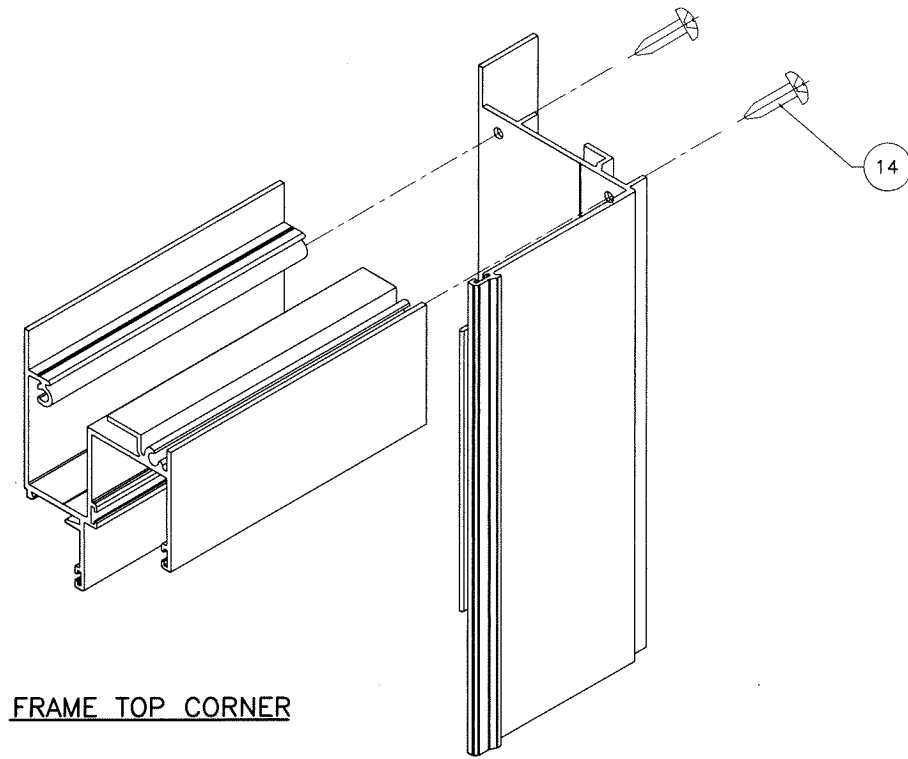
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sheet	6 of 7		



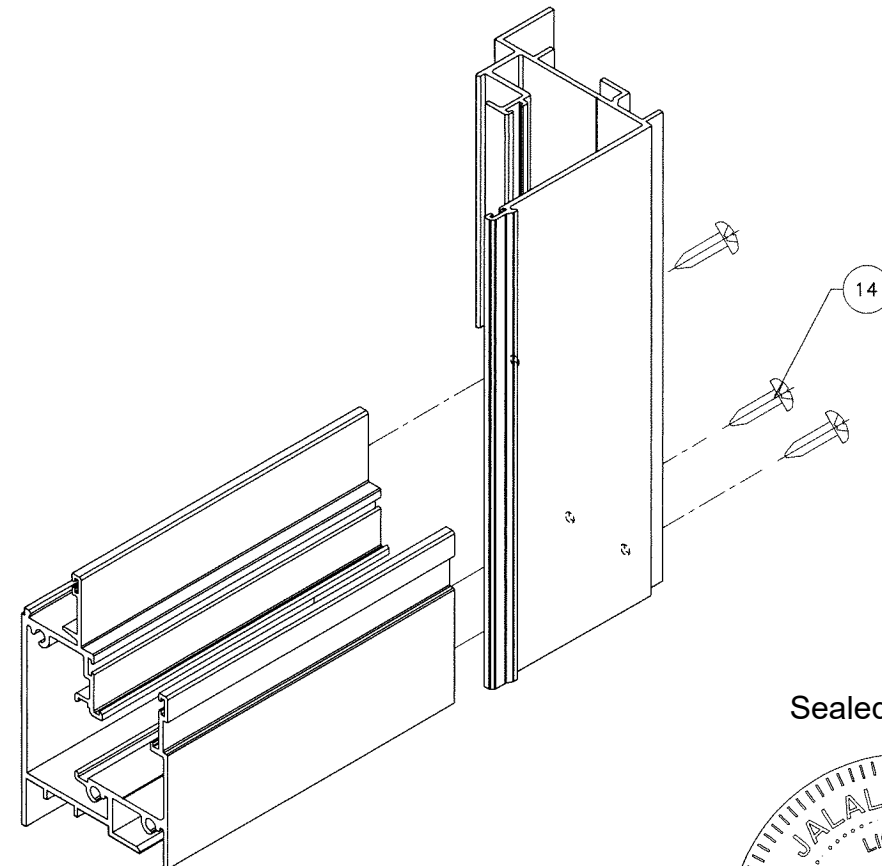
VENT TOP/BOTTOM CORNER



FIXED MTG. RAIL CORNER

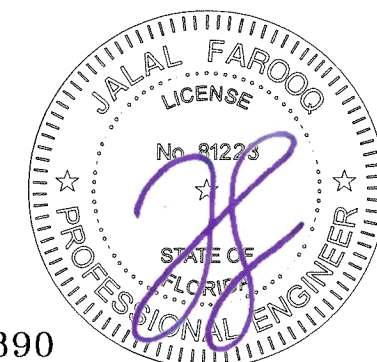


FRAME TOP CORNER



FRAME BOTTOM CORNER

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 sheet 7 of 7